

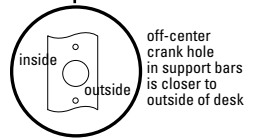
black grommets  
3 or 5 included with frame

crank handle  
(one included w/frame)

crank hole sleeves  
(4 included w/frame)

**IMPORTANT**  
you must receive both shipments before attempting assembly. By truck: one for the tops, one for the frame.

shorter support bars  
longer support bars



**NOTE:**  
the Level3-84 desk has support bars that are the same length, and uses ONLY the pan-head sheet metal screws for attachment.

H-frame  
organization tray

feet  
place longer side to user

View from the back side

**IMPORTANT**  
Place higher part of frame upright at monitor side of the desk

**hardware bag location guide**

- fr** in carton with frame
- top** in wooden crate with top

**frame assembly**

this hardware found with frame

**TOOL** A. allen wrench supplied w/frame **fr**

**1** 1" black allen screw x 4 **fr**  
use to attach 2 feet to H-frame with tool A. Place longer side to user

**2** 3/4" silver allen screw x 8 **fr**  
use to attach 2 support bars H-frame with tool A

**3a** large angle bracket x 2 **fr**  
attach to rear crossbar of H-frame using

**3b** 1/2" silver screw x 2 **fr**  
with user supplied screwdriver

**4** rod x 2 and plastic ball x 2 **fr**  
use to attach organizer tray to large angle brackets

**attach tops**

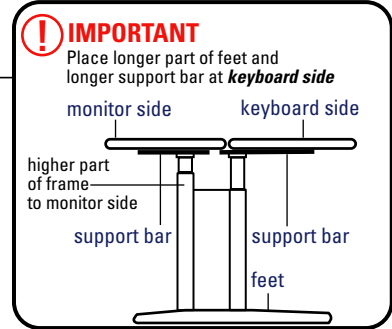
**TOOL** B. philips screwdriver supplied by user

machine screws (6mmx16mm panhead x 8)  
**BLUNT END NOT POINTED END**  
found in crate with tops  
do not use other screws **5**

**5** use to attach both surfaces to support bars using threaded inserts **top**

**IMPORTANT**  
DO NOT USE ANY OTHER SCREWS TO ATTACH TOPS. DOING SO WILL DAMAGE THREADED INSERTS AND VOID TOP WARRANTY. Other hardware may be included with frame for alternative applications.

**IMPORTANT**  
**Level3-84" ONLY**  
use #10 x 1" x 8 pan-head sheet metal screws found in crate with tops. USE PILOT HOLES & POWER DRIVER DO NOT OVERDRIVE!



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black plastic grommets  
5 included with frame

crank handle  
(one included w/frame)

crank hole sleeves  
(4 included w/frame)

**IMPORTANT**  
you must receive both shipments before attempting assembly. By truck: one for the tops, one for the frame.

View from the back side

support bars

**IMPORTANT**  
Place higher part of frame upright at monitor side of the desk

**NOTE:**  
the Level3-84 desk has support bars that are the same length, and uses ONLY the pan-head sheet metal screws for attachment.

**hardware bag location guide**

- fr** in carton with frame
- top** in wooden crate with top

feet

feet  
place longer side to user

**frame assembly**

this hardware found with frame

**TOOL** A. allen wrench supplied w/frame **fr**

**1** 1" black allen screw x 4  
use to attach 2 feet to H-frame with tool A. Place longer side to user **fr**

**2** 3/4" silver allen screw x 8  
use to attach 2 support bars to H-frame with tool A **fr**

**3a** large angle bracket x 2  
attach to rear crossbar of H-frame using **fr**

**3b** 1/2" silver screw x 2  
with user supplied screwdriver **fr**

**2** rod x 2 and plastic ball x 2  
use to attach organizer tray to large angle brackets **fr**

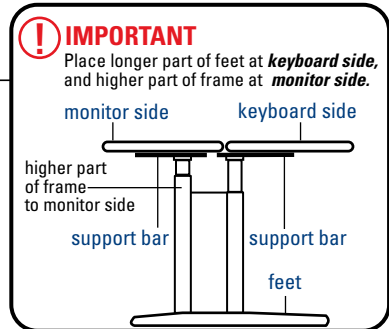
**attach tops**

**TOOL** screw gun w/philips bit

wood screws (#10 x 1" x 8)  
**POINTED END**  
found in carton with frame  
do not use other screws **5**

use to attach both surfaces to support bars.  
**USE PILOT HOLES & POWER DRIVER. DO NOT OVERDRIVE!** **fr**

**IMPORTANT**  
**DO NOT USE ANY OTHER SCREWS TO ATTACH TOPS. DOING SO WILL VOID TOP WARRANTY.**  
Other hardware may be included with frame for alternative applications.



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